



邢台市天元星食品设备有限公司
XINGTAI CITY TIANYUANXING FOOD EQUIPMENT CO., LTD



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➔ BGH150-C 原味炒机 BGH150-C Model Automatic Roaster



整机参数
Technical Parameters

品名 Item	外形尺寸 (长×宽×高) Overall size L×W×H	产量 Capacity	功率 Power	重量 Weight
BGH150-C	7200×1100×2220mm	400-500kgs	2.25Kw	3.3t

产品简介

Product Introduction

BGH150-C型瓜子炒机2017年投放市场,它在质量、筛选、冷却、环保、节能、操作、性价比等方面都有优势,是天元星公司代表之作。希望BGH150-C型炒机,能为瓜子生产企业,提供很好的品质服务。

BGH150-C model automatic roaster is successful entry into the market in 2017. It is the representative classic of Tianyuanxing. It has advantages at quality, screening, cooling, environmental protection, energy conservation, operation, price performance etc. The BGH150-C model automatic roaster will be provide high quality services for the factory who roast sunflower seeds.

产品特点

Product Features

BGH150-C型炒机是一款连续自动炒机,占地7平方米,炒机内投放介质150公斤,每分钟干燥的瓜子16公斤左右,以10比1的比例为瓜子脱水,两分钟完成炒制过程,因大量的介质包裹着瓜子,所以瓜子受热均匀而且对表皮形成有效保护,炒熟的瓜子芽黄率高,不掉皮不脏手。全钢的外壳美观大方,严谨的链条传动设计没有噪音,有效的水式除尘保护了生产环境,热转换技术降低了成本。多级筛选是产品质量的保障,先冷却、后筛选、又干净。

BGH150-C model roaster is a continuous automatic roaster equipment. It cover an area of 7 square metres. The medium weight is 150kgs. It dry sunflower seeds about 16kgs per minute. Dehydration ratio is 10:1. Finished roast in 2mins, The medium wrap the sunflower seeds which protect the skin of sunflower seeds and make the sunflower seeds heated evenly. Finished products kernels of sunflower seeds color rate at 100%. The skin of sunflower seeds well-preserved. The sunflower seeds are clean. This roaster use stainless steel at outside. The contour is artistic. The chain drive design is noiseless. Water type dust removal protect the environment. Thermal conversion technology reduce costs to the maximum. Multilevel screening provide a reliable guarantee for products. It is cooling first and then screening. The products are clean.

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➔ BGH 150-C型 原味炒机线 BGH150-C Model Automatic Roaster Production Line



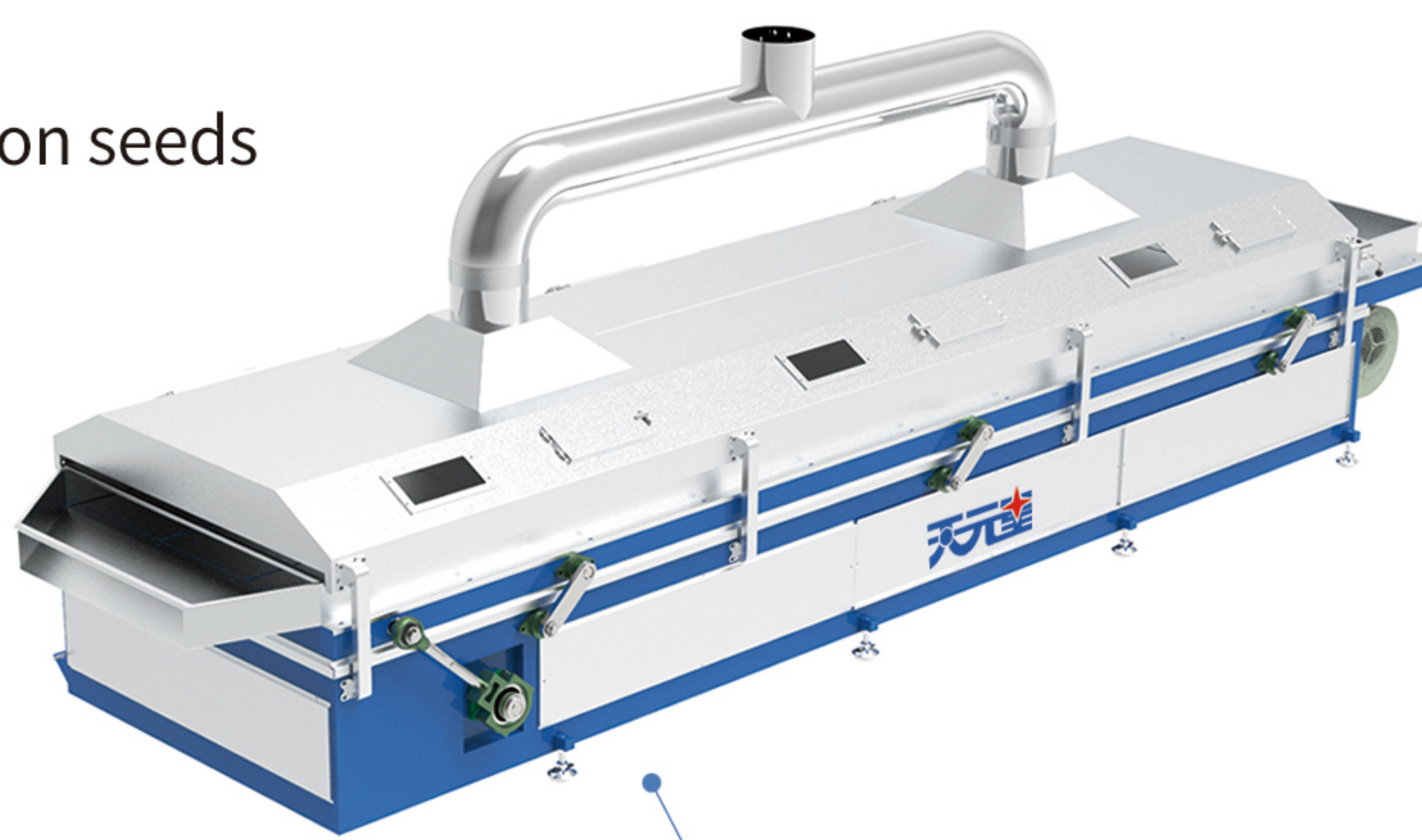
适用范围Application:

原味葵花籽、葫芦籽、南瓜子、西瓜子、苦荞等小颗粒物料。

sunflower seeds、Gourd seeds、Pumpkin seeds、Watermelon seeds

Tartary buckwheat、Small particles of material etc.

➔ 间歇跳跃式冷却床 Intermittence Leap Type Cooling Machine



带罩式冷却床 Cooling Machine With Hood

带罩式设计，搭配除尘器
使用，干净、卫生

With hood design, with dust collector
more clean and sanitary

产品简介

Product Introduction

间歇式跳跃冷却床是壁流式多功能自动炒机的配套设备，用于物料的冷却传输，可以使刚出炉的高温物料迅速冷却，达到可以装袋的温度，并传输至封装设备，提高生产效率，是流水线操作不可缺少的配套设施；

Intermittence leap type cooling machine is supporting equipment for roaster. It use for cooling the material. It make the material temperature reduce rapidly achieving cooling effects. The temperature reached packing temperature. Then transfer them to the packaging device. It improves production efficiency. It is indispensable supporting equipment for a automatic production line.

冷却床技术参数

Intermittence Leap Type Cooling Machine Technical Parameters

型号 Models	整体尺寸长×宽×高m Overall size L×W×H(m)	产量 Capacity	总功率 Power	型号 Models	整体尺寸长×宽×高m Overall size L×W×H(m)	产量 Capacity	总功率 Power
DLJ60	5.96×0.88×0.73m	400-500kg/h	2.9kw	DLJ100	7.05×1.32×0.89m	1200-1500kg/h	3.6kw
DLJ80	6.62×1.08×0.8m	600-800kg/h	3.6kw	DLJ150	6.36×1.81×0.93m	1600-2000kg/h	4.3kw

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➔ 淘气煲 TD25-C型炒机
TD25-C Model Automatic Roaster



产品特点

Product features

TD25-C淘气煲外观小巧，内部配置静电除尘系统，炒出的瓜子干净无污染，一体化的结构设计，并配有脚轮，具有占地面积小，移动方便的优点。
Volume of TD25-C model automatic roaster is compact. In this roaster have electrostatic dust collection system so it is very clean when roast sunflower seeds, Integrative structure design with casters and small volume makes it move easily;

—— 淘气煲技术参数 ——
Technical Parameters of Automatic Roaster

品 名 Item	型 号 Model	额定生产力 Capacity	总机功率 Power	单机尺寸(长×宽×高) Single machine sizeLxWxH	重 量 Weight
淘 气 煲 Automatic roaster	50-C	50-60kgs/h	2kw燃烧机型 2Kw burning machine type	2.65 × 0.72 × 1.57m	1.1t
			32kw电磁型 32Kw electromagnetic type		750kgs
	25-C	15-25kgs/h	16kw电磁型 16Kw electromagnetic type	1.96 × 0.8 × 1.49m	360kgs





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➔ 淘气煲 壁流式自动炒机50-C型 50-C Model Wall-flow Automatic Roaster



产品简介

Product Introduction

50-C型淘气煲采用了流水式连续作业模式，炒熟的瓜子均匀有序的从炒机里蹦出，从视觉上让消费者感到干净卫生，赏心悦目，深受需要小型设备的消费者喜爱。

50-C model automatic roaster is flow-style working pattern. The finished products from the outlet of the machine at uniform velocity make the consumers feel clean, hygienic and pleasing to the eye. favored by customers who need small equipments.

产品特点

Product features

◎ 流水式连续生产，芽黄率高，质量稳定；

It is continuous roaster equipment. Finished products kernel of sunflower seeds color at high rate. The finished products have stable quality.

◎ 采用炒点跟踪技术，一元化操作控制，不会炒瓜子的人也能轻松使用；

Roast time tracking technology and unitization operation make it more convenient for customer who do not know the roast sunflower seeds can easy to use this machine.

◎ 瓜子炒制期间，产生的蒸汽和粉尘通过旋风除尘器净化后排出，干净无污染；

The steam and dust are purified by cyclone dust extractor so it is keep the environment clean;

◎ 以精盐作为介质，内循环连续使用，90秒即可把瓜子炒熟；

Salt is medium which is internal circulating and continuous duty. The roast time only 90 seconds;

◎ 一体化的结构设计，并配有脚轮，具有占地面积小，移动方便等特点；

Integrative structure design with casters and small volume makes it move easily;

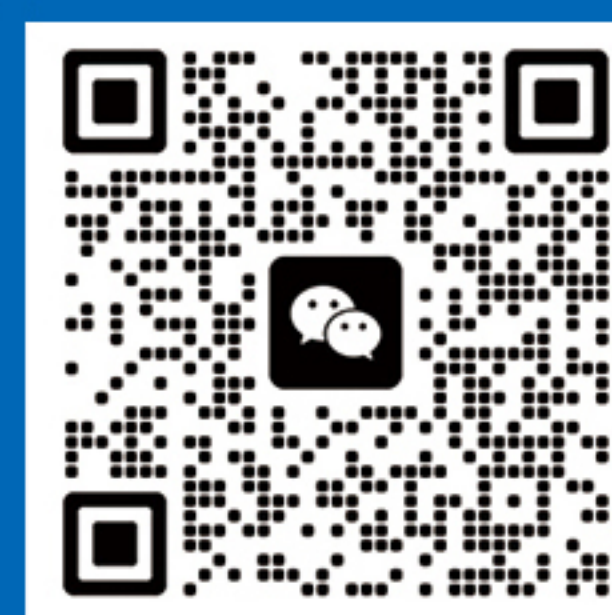
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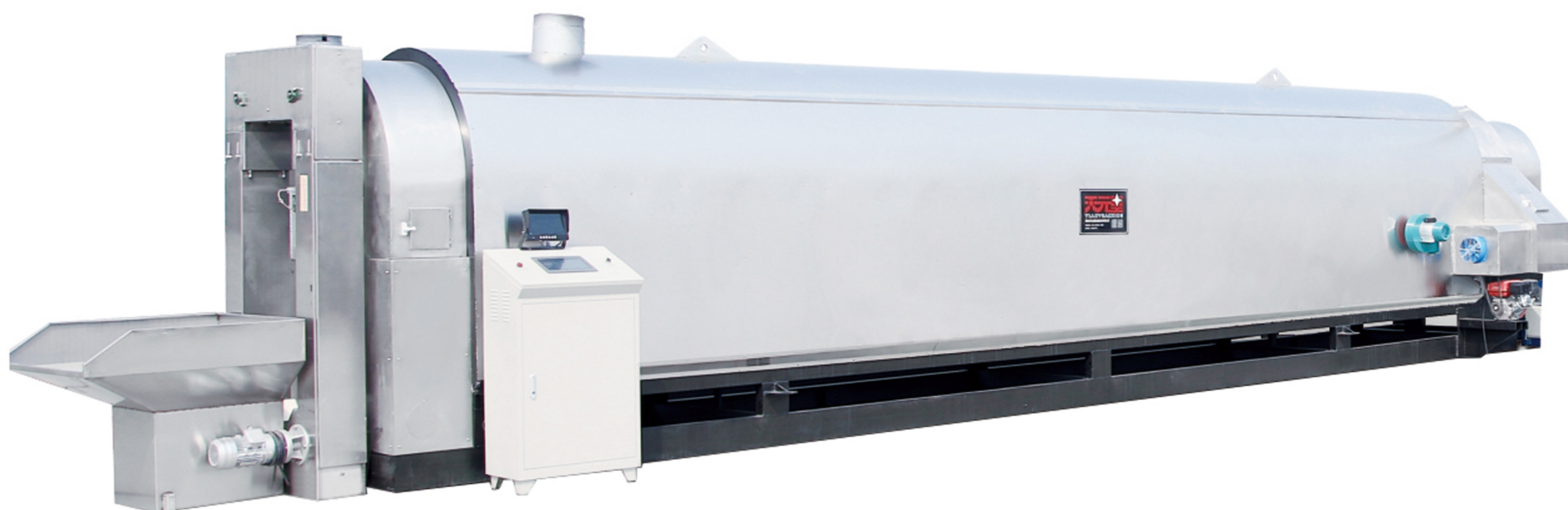


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→ BGH600-C型自动炒机 BGH600-C model automatic roaster



产品简介

Product Introduction

BGH600-C型自动炒机，是壁流式工艺家族的第三代产品，隶属高温炒制设备，具有天元星研发能力的代表性，自2014成功上市以来，获得市场认可，设计合理、性能稳定是它的特点，也是国内炒制原味瓜子使用较多的设备。
The BGH600-C model automatic roaster is the third generation of wall-flow type roaster. It is a high temperature roasting equipment. It is the most representative of Tianyuanxing's research and development capability. Since its successful entry into the market in 2014, it has been recognized by the market. The most important feature is properly designed and has stable performance. It is widely used in China.

产品特点

Product features

- ◎ 可炒制原味葵花籽，花生米、葫芦籽、豆类等物料，有效炒制时间12分钟；
It can roast sunflower seeds、peanuts、gourd seeds、beans etc. The roast time 12 minutes;
- ◎ 葵花籽每小时产量可达800kg；
The output of sunflower seeds can reach 800kgs per hour;
- ◎ 可选择天然气、液化气、柴油、煤转气、生物颗粒作为热源；
Heat medium: natural gas、liquefied gas、diesel oil、coal-to-gas、bio-particled;
- ◎ 用盐作为换热介质干净卫生，瓜子受热均匀，而且对表皮形成有效保护，炒熟的瓜子芽黄率高，皮毛亮，不掉皮不脏手；
Heat exchange medium is salt which is clean and hygienic. Salt can protect the skin of sunflower seeds and make the sunflower seeds heated evenly. After finished roast the sunflower seeds skin is bright and shine. Finished products kernel of sunflower seeds color rate at 99%;
- ◎ 配套的成品处理，由多级振动筛选、冷却、除尘系统组成，形成产品质量保障；
Finished product processing include multilevel vibrating screen machine、cooling machine、dust collector. They are quality assurance for finished product;
- ◎ BGH600-C型炒机展现给您的是：一名职工、一台炒机、一个小时、800kg的产量；
The BGH600-C model automatic roaster show to you: one worker、one roaster、one hour、output 800kg;

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➔ BGH600-C型自动炒机线/ BGH600-C model automatic roaster

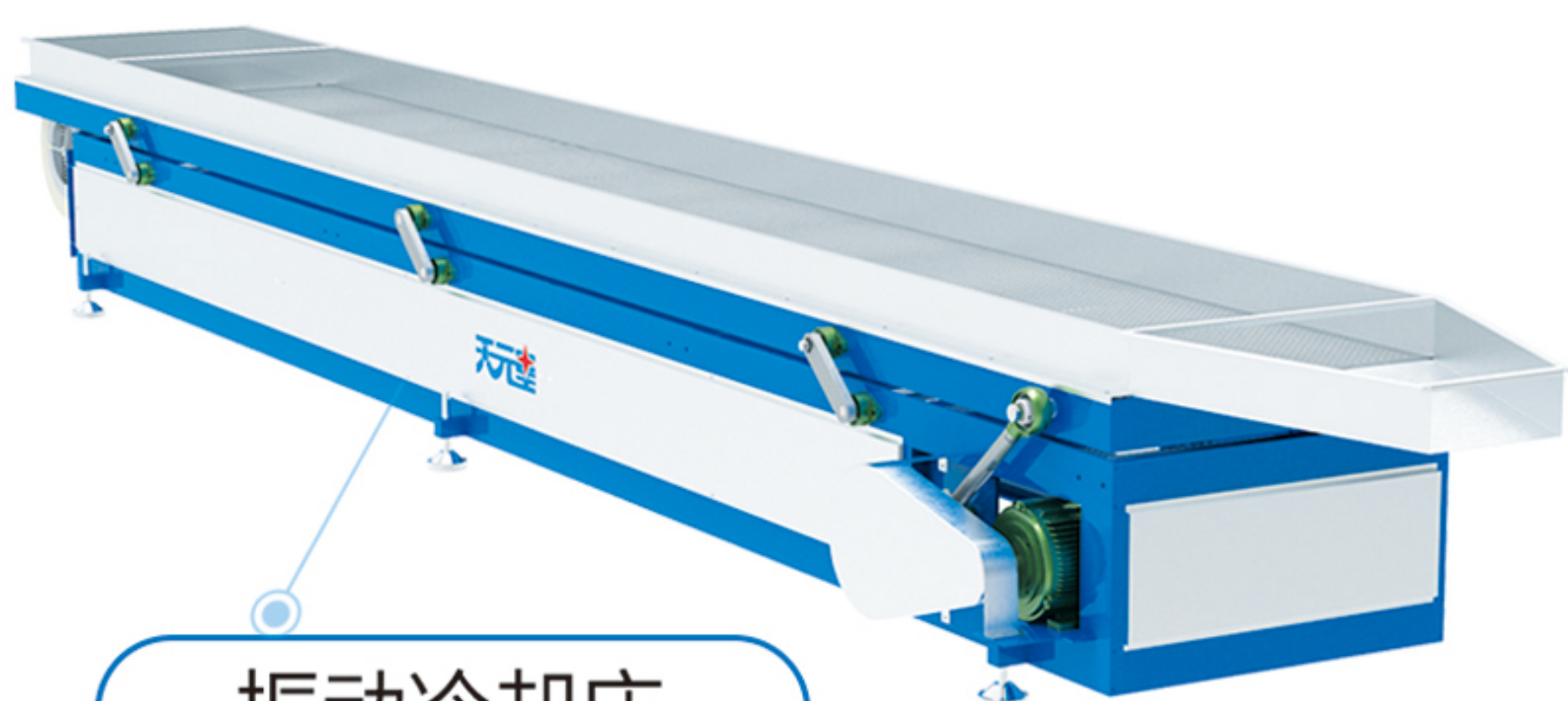


配套设备

Supporting Equipment

Multilevel vibrating screen machine

多级振动筛选机

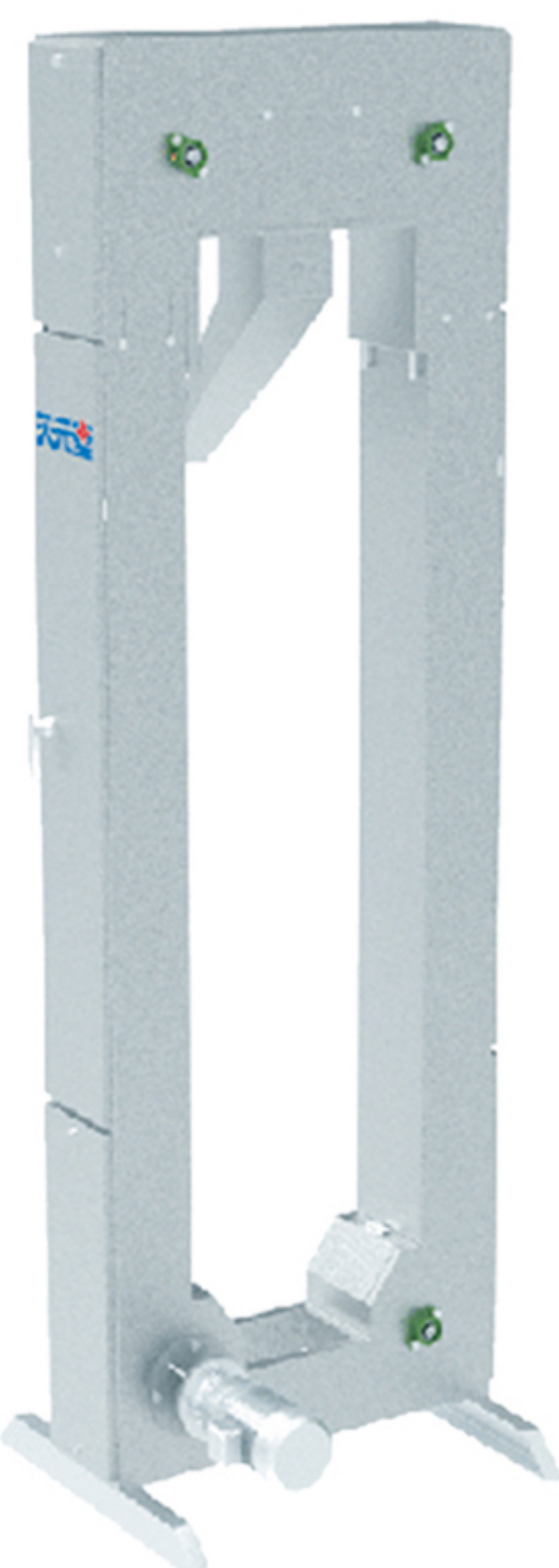


振动冷却床

Vibrating cooling machine

门式提升机

Gate-type hoister



水式除尘器

Water type dust collector



—— BGH600-C原味自动炒机线参数 ——

Technical Parameters of BGH600-C Model Automatic Roaster Production Line

名称 Items	产量(葵花籽) Capacity	总功率 Power	生产线尺寸 (长×宽×高) Production line size	总装质量 Weight
600-C原味炒机线 600-C model automatic roaster Production Line	<800Kgs/h	14.07Kw	12.5×1.8×2.5m	9.5/t
炒机表皮温度 Surface temperature of roaster	工作长度 Operative length	破损率 Damage rate	脱水量 Dehydration capacity	
<60℃	10m	<0.1%	120kgs/h	
炒锅转速 Rotate speed	料仓容量 Volume of feed hopper	提升量 (葵花籽) hoist capacity (sunflower seeds)	介质最高温度 Maximum temperature of medium	介质数量 Quantity of medium
7-16 r/min	100kgs	<1000kgs/h	<360℃	600kgs

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→ 并联式节能烤池生产线

Energy Conservation Parallel Connection Type
Drying Pool Production Line

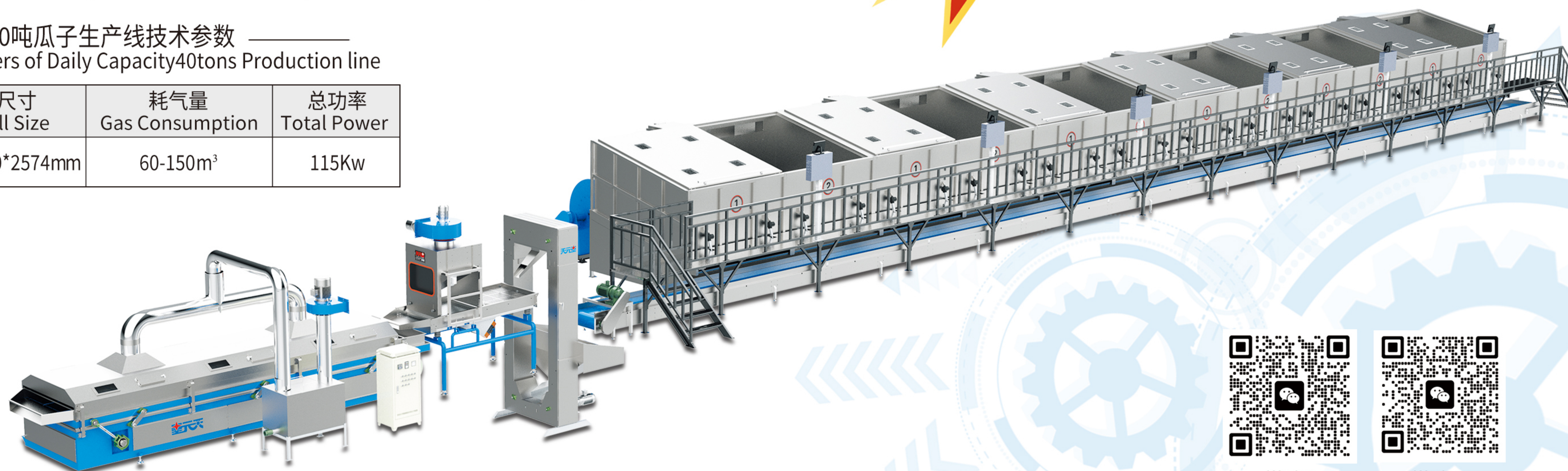
产品特点

Product Features

- 1、延续了传统单层烤池的工艺，产品质量稳定。
It continue single layer drying's traditional technique. The product quality is stable.
- 2、并联烤池的结构设计降低了设备高度，4米以上的车间高度都可以安装使用。
The height is low of parallel connection type drying pool's structural design. It can be installed if the workshop height is not less than 4 meters.
- 3、高频匀速出料，烤池密闭性能好。
The discharging output at high-frequency and even speed which make the drying pool sealing properties.
- 4、一机多用，瓜子、花生、核桃等各种坚果皆可烘烤。
This machine has multiple purposes which is drying of sunflower seed、peanut、walnut etc.
- 5、自动化程度高，高频出料可以让后续的成品处理设备形成连续化生产作业，整条线一人操作即可。
High automaticity and the discharging output at high-frequency which make the finished product processing equipment achieve continuous production.The whole production line is operated by one person.

—— 日产40吨瓜子生产线技术参数 —— Technical Parameters of Daily Capacity40tons Production line

项目 Items	外形尺寸 Overall Size	耗气量 Gas Consumption	总功率 Total Power
技术参数 Technical Parameters	28936*6570*2574mm	60-150m ³	115Kw



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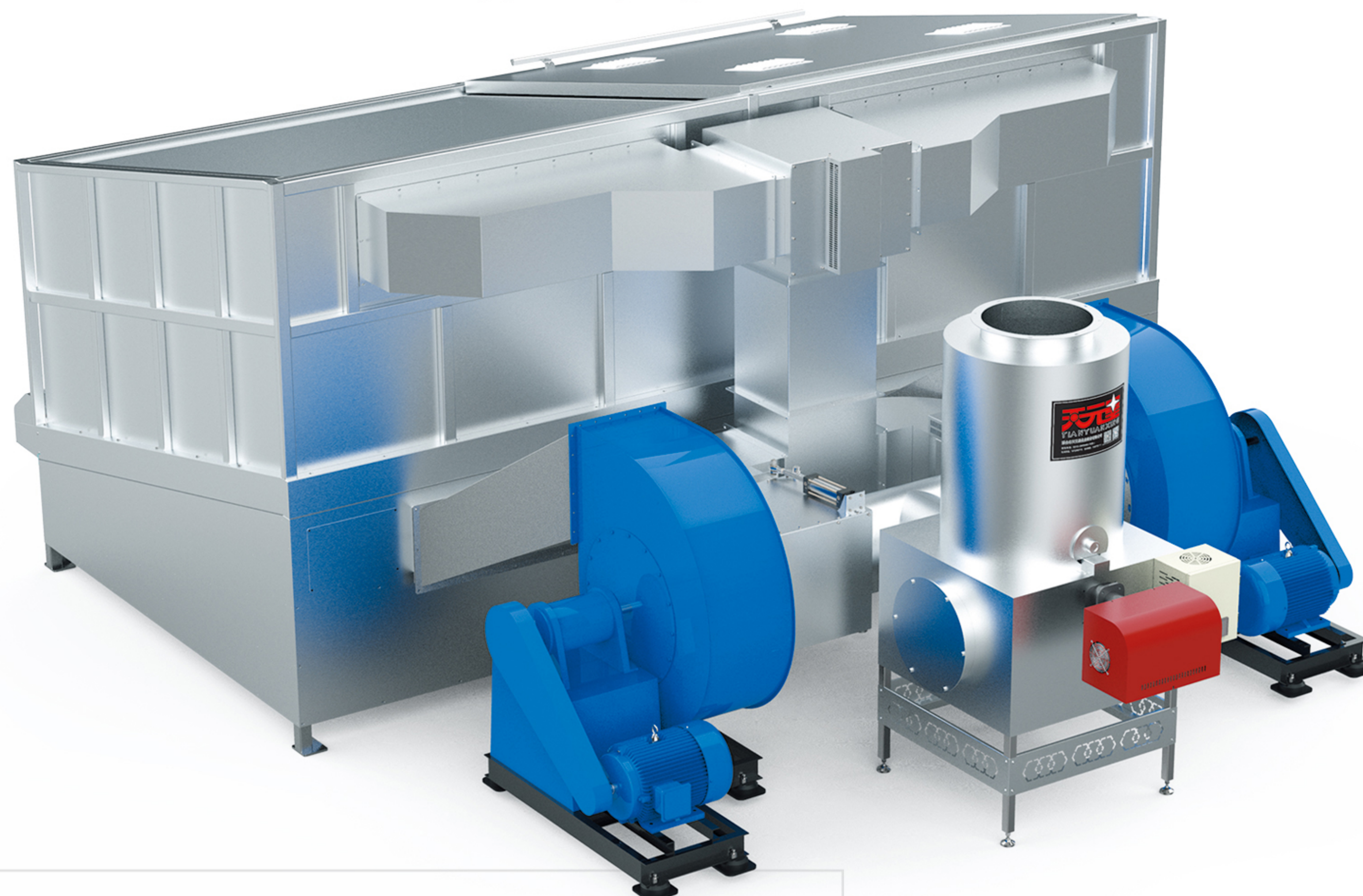
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➔ 单组并联式节能烤池

Technical Parameters of Single layer Energy Conservation Parallel Connection Type Drying Pool

创新无止境 ◆ 术业有专攻



产品特点

Product Features

- 1、节能：两个烤池配一台热风炉，当1号烤池把物料干燥到70%的时候，高温尾气自动转换到2号烤池进行烘烤，周而复始使用，节能效果达到30%以上；
Energy conservation: two drying pool use one hot air stove. When the material dries to 70% in the NO.1 drying pool, the high-temperature gas transfer to the No.2 drying pool, go round and begin again, the energy saving more than 30%;
- 2、环保：因两个烤池同时工作只使用了一台风机的风流，因此减少了50%的尾气排放，降低扬尘80%以上；
Environmental protection: two drying pool use one hot air stove so it is reduces 50% exhaust emissions and more than 80% dust;
- 3、风流转换不影响烘烤温度，并在风机上增加了风门，可以根据客户要求调整烘烤时间；
The air flow deliver is not affect the drying temperature. The damper on the blower which can adjust the drying time according to customer requirements;
- 4、图示配备天然气直燃热风炉，还可以配备生物颗粒及蒸汽等多种热源；
Drying pool use natural gas hot aire stove in diagram. It can also use bio-particled、steam and others heat medium.
- 5、操作平台上配置液晶显示屏，可实时监控出料速度，人员在工作平台上操作即可；
The operating platform equipped with an LCD screen which monitor the speed of the discharges in real time. The operator can operate on the working platform;

单组并联烤池技术参数

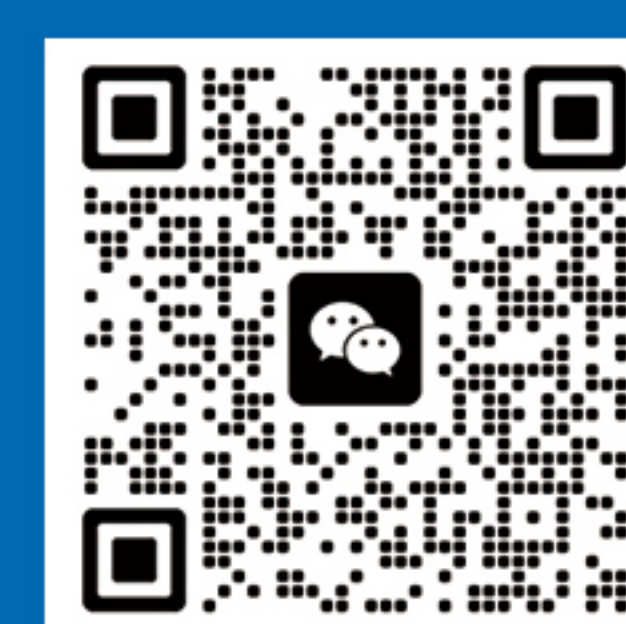
Technical Parameters of Single layer Energy Conservation Parallel Connection Type Drying Pool

项 目 Items	外形尺寸 Overall size	功 率 Power	用气量 Gas Consumption	产 能 Capacity	重量 Weight	单池容积 Single Pool Volume
技术参数 Technical Parameters	4820*5565*2574mm	16.5Kw	10-25m ³ / h	瓜子 3000斤/单池 花生 4000斤/单池 sunflower seed 1500kgs/single pool peanut 2000kgs/single pool	4t	6m ³

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⇒ 原味花生炒机 Natural-Flavor Peanut Automatic Roaster



产品简介

Product Introduction

BH-R45原味花生炒机，是天元星19年研发的花生专用炒制设备，其设计采用壁流式介质循环技术，螺距旋转推进工艺，介质与花生的混合比达到了15:1，换热面积达到98%，芽黄率99%，炒制时间达到16-20分钟，加大换热面积是为了降低炒制温度，高温产品用低温炒制的目的，是确保花生皮毛颜色及果仁的均匀度。

BH-R45 Natural-flavor peanut automatic roaster was research and development in 2019. It is a special equipment for roasting original taste peanut. It use wall-flow type medium circulation and rotating pitch propulsion technology. Medium and peanut mix ratio is 15:1. Heat exchange area reach 98%. Finished products kernel of peanut color rate at 99%. Roast time 16-20 minutes. Increasing the heat exchange area which reduces the roast temperature. The purpose is high temperature products roast at low temperature to make sure the color of skin and nut evenly.

产品特点

Product Features

1. 流水式连续炒制，介质在炒机内循环加热重复使用，每小时600-1000斤产能；
It is continuous roaster equipment. Medium is cyclic heating and reusing. The output can reach 300kgs to 500kgs per hour.
2. 根据产品质量的要求炒制时间可在16-20分钟范围调整，炒制时间决定了产量的多少；
According to the quality of material the roast time from 12 to 20 minutes;
3. 能源可选用天然气、柴油、液化气及生物颗粒；
Heat medium: natural gas, diesel oil, liquefied gas and bio-particled;
4. 介质最好选用大颗粒精盐，炒出的花生均匀度好、皮色白不脏手；
The best choice of medium is large particle salt. It is make the color of skin more white and uniformity better;
5. BH-R45原味花生炒机的设计，实现了高温产品低温炒制的工艺，芽黄率实现99%，花生表皮的颜色浅白、自然；
BH-R45 Natural-flavor peanut automatic roaster achieved that the high temperature products roast at low temperature. Finished products kernel of peanut color rate at 99%. The surface colour of peanut more white and natural;
6. 炒好的花生经过冷却、筛选及配套除尘系统，就形成一条完整的生产线；
Finished product processing include cooling machine, vibrating screen machine and dust collector. They are a whole production line;
7. BH-R45原味花生炒机给您展现的是：一台炒机、一名职工、一个小时一千斤的产量；
BH-R45 natural-flavor peanut automatic roaster show to you: one roaster, one worker, one hour, output 1 ton;

技术参数

Technical Parameters Of Natural-flavor Peanut Automatic Roaster

型号 Model	产量 Capacity	功率 Power	重量 Weight	整机尺寸 (长×宽×高) Production Line Overall Size L×W×H	炒制时间 Roast Time
R45炒花生机 R45 Peanut Automatic Roaster	300-500Kgs	7.5Kw	12T	11000*2530*1750mm	8.5mins
R60炒花生机 R60 Peanut Automatic Roaster	800-1000Kgs	15Kw	18T	15100*2930*1990mm	17mins

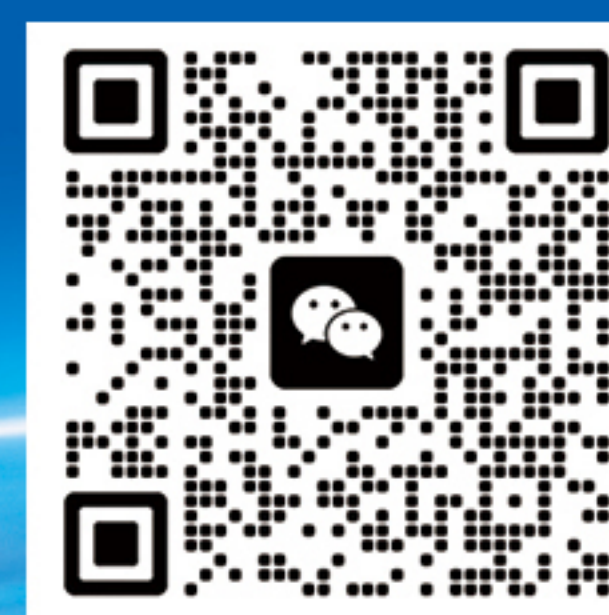
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➔ BD-R45 天元星炒豆机 BD-R45 Automatic Roaster For All Kinds Of Beans



产品介绍

Product Introduction

BD-R45型炒豆机，采用壁流式炒制工艺，隶属于高温炒制设备，2019年试验成功，研发方向针对于生产各种豆类，解决豆类在高水份的条件下，高温快速膨化的问题。

BD-R45 automatic roaster use wall-flow technology. It is high temperature roasting equipment. The experiment was successful in 2019. Research direction is aimed at all kinds of beans. It solve beans which at high-moisture condition expanding in high temperature. It is the first continuous specialized roaster equipment in China.

产品特点

Product Features

- 1、根据物料颗粒大小、水分高低的特点，调节到适合的炒制温度及炒制时间；
You can adjust the roasting temperature and time according to the material size and moisture;
- 2、温度控制范围50-300度，炒制时间3-12分钟；
Temperature range 50-300 degrees. Roasting time 3-12 minutes;
- 3、服务品种:各种豆类、花生果、花生米及瓜子等；
Application: all kinds of beans, peanuts, peanuts kernels and sunflower seeds etc;
- 4、能源可使用:天然气、液化气、电磁、柴油、生物颗粒；
Heat medium: natural gas、liquefied gas、electromagnetism、diesel oil、bio-particled;
- 5、工作能力：每小时脱水150公斤；
Dehydration capacity: 150kgs per hour;

炒豆机技术参数

Technical Parameters of BD-R45 Automatic roaster

型号 Model	产量 Capacity	功率 Power	重量 Weight	整机尺寸 (长×宽×高) Overall size L×W×H	炒制时间 Roasted time
R45炒豆机 R45 Automatic roaster	300-500Kgs	5.5Kw	12T	11000*2530*1750mm	5-12mins

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➡ 天元直燃热风炉

Tianyuan Direct-fired Hot Air Stove



➡ 千管换热炉

Tubular Heat Exchange Stove



产品特点 (product characteristics)

直燃热风炉: 是天元星研发的炒货专用节能设备，主要针对热风干燥物料的工艺使用，气体燃烧后直接与空气混合，自动调整到设定温度，采用外行风、内行火天元混合的技术手段，电子控制系统，确保了设备使用时安全便捷，温度可控制在正负1度之间；

Direct-fired hot air stove: This stove is energy saving special equipment research and development by Tianyuanxing. It use hot blast air drying the materials. The gas mix with air after combustion and adjust to setting temperature automatically. The technology of external wind and internal fire and the electronic control system ensures safe and convenient when use this equipment. The temperature can be controlled of plus or minus 1 degree.

千管换热节能炉: 千管热风炉是由数百根钢管组成，火走钢管内壁，风走钢管外壁，千管炉的设计最大限度扩大了换热面积，起到很好的节能效果。

Tubular heat exchange stove: It is consist of hundreds of steel pipes. The fire is in the inner wall of the steel pipes and the wind is at the outer wall of the steel pipes. This design increase the heat exchange area and have very good energy saving effect.

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➔ 直燃热风炉 Direct-fired Hot Air Stove



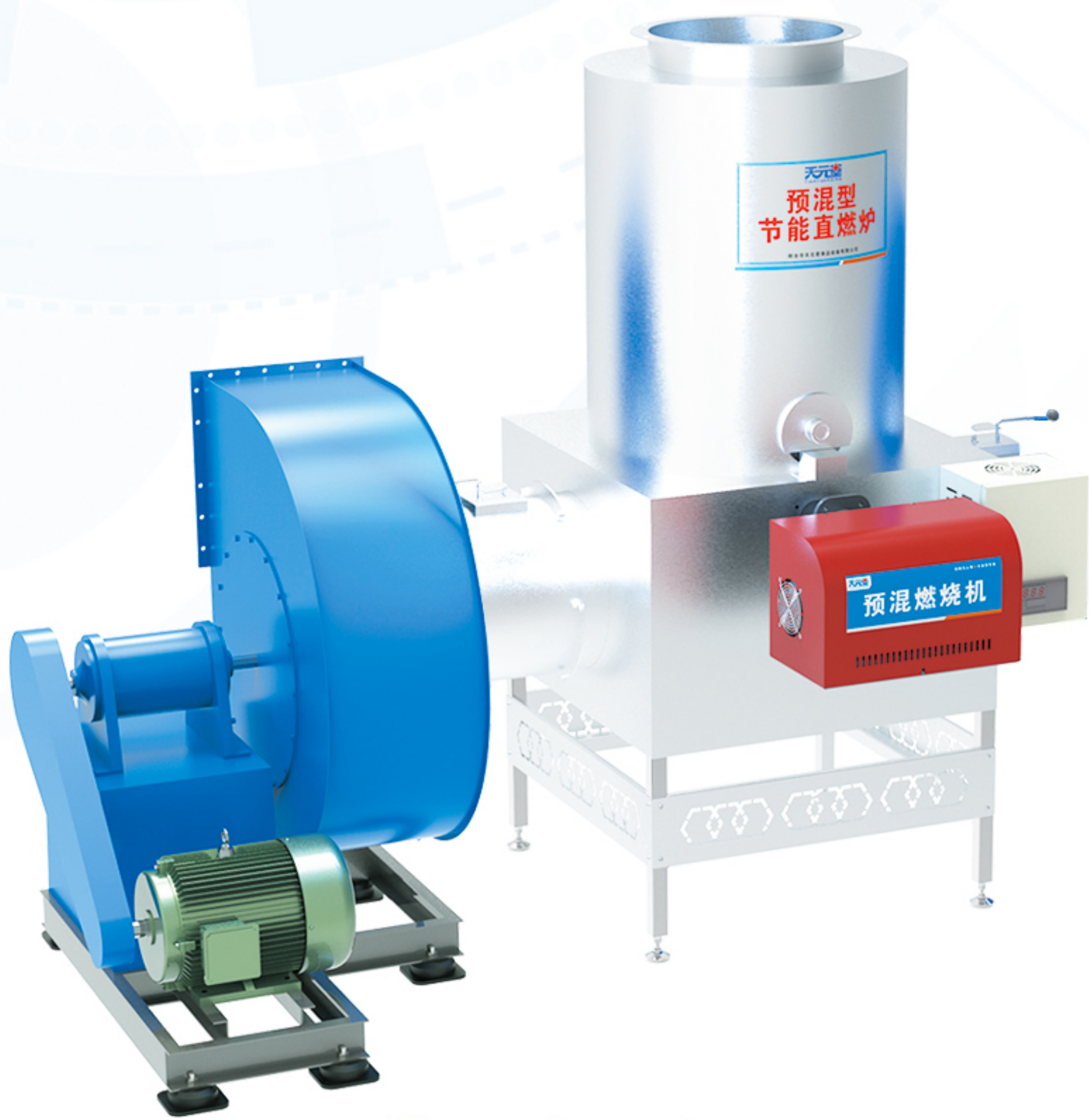
带两台风机图示

Hot Air Stove With Two Sets Blower

产品特点(product characteristics)

直燃炉是天元星又一技术突破，风、氧、气先混合在燃烧，在已有的直燃基础上，又采用平面燃烧方式，放大火焰燃烧面，减缓火焰行进速度，从而实现了燃烧更充分更节能的效果。

Direct-fired hot air stove is Tianyuanxing's another technical breakthrough Wind、oxygen and gas are mixed before burning.It use plane combustion method base on direct-fired this way increase flame burning surface and reduce the speed of flame.The result is burning more sufficiently and energy saving.



带一台风机图示

Hot Air Stove With One Set Blower

技术参数 Technical Parameters

项 目 Item	耗气量 Gas consumption	气 压 Air pressure	热 源 Heat medium	外形尺寸 Overall size	功 率 Power
直燃热风炉 direct-fired hot air stove	10-23m ³ /h	5-10Kpa	天然气、液化气 natural gas、liquefied gas	2150*1380*1060mm	0.37Kw/h
天元热风炉 Tianyuan hot air stove			天然气 natural gas	1350*1250*2300mm	0.12Kw/h
千管热风炉 Tubular heat exchange stove			生物颗粒、天然气、液化气、煤转气 bio-particled、natural gas、 liquefied gas、coal-to-gas	1400*1000*2865mm	
一托二热风炉 One driving two hot air stove			天然气 natural gas	1580*1530*2900mm	0.12Kw/h





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→ ZZG-180型平面燃烧煮锅 ZZG-180 Plane Combustion Cooker



产品简介

Product Introduction

传统蒸煮时因瓜子自身的浮力，入水后向上漂浮紧紧贴在一起，料水入味需要穿透1米厚的瓜子层，循环较慢，导致吊篮中心部位瓜子温度较低，煮好的瓜子内外入味不均匀影响产品质量，天元星研发的ZZG-180型煮锅，有效解决了以上问题。

ZZG-180 plane combustion cooker solve the sunflower seeds flavor uneven inside and outside. The traditional cooking way easy to make sunflower seeds float and stick together when they are in the soup. The flavor need penetrate 1 meter thickness material to make the circulation is slowly so that hanging basket center lower temperature. Then the result is the sunflower seeds flavor uneven inside and outside.

产品特点

Product Features

1. 强制循环: 通过外力使料水从吊篮中间穿透物料向外循环, 保证瓜子内外温度一致入味均匀, 同时, 料水在沸腾的模式下, 等于锅内添加的糖及香料在快速搅拌, 避免了盐和糖在锅内结块沉积。

Forced-circulation: The soup penetrate the material and circulate outward from the center of hanging basket by an external force. This way keep the sunflower seeds' temperature is same inside and outside so that the flavor of sunflower seeds more even. Salt and sugar is not easy to lump because of the soup boiling make the sugar and spice have a quick stir.

2. 高效节能: 通过采用翅管设计加大换热面积45%, 延长热源在炉内停留时间等技术, 实现了换热面积最大化, 平面燃烧技术, 避免了火焰集中燃烧, 有效保护了锅底的使用寿命。

Efficient and energy-saving: Fins pipe increase heat-exchange area 45% and extend time of the heat energy stay in the stove. It maximize heat exchange area. Plane combustion technology avoid the flame concentrated combustion and effectively protect the service life of cooker bottom.

3. 智能控制: 根据瓜子蒸煮的工艺流程, 瓜子入锅后先高温蒸煮, 后中温入味, 再高温出锅的程序, ZZG型煮锅根据客户要求可以设置成自动工作模式, 确保产品质量稳定;

Intelligent control: Technological process of cook the sunflower seeds: first, cook the sunflower seeds at high temperature. Secondly, flavor the sunflower seeds at middle temperature. Then, output at high temperature. ZZG-180 plane combustion cooker according to customers requirements can set automatic operation mode. It also can keep the finished product stable quality.

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普通煮锅 Ordinary Cooker



负压力锅 Negative Pressure Cooker



生物颗粒蒸煮 Bio-Particled Cooker



生物颗粒燃烧机

炉排蒸煮 Grate Cooker



技术参数

Technical Parameters

名称 Item	型号 Model	功率 Power	尺寸 Overall size	产能 Capacity	重量 Weight
沸腾煮锅180型(含吊篮) Boiling cooker 180 type (include hanging basket)	ZZG-180	3.35Kw	2700*2300*2500mm	500Kg/锅 500kgs at a time	2.3吨 2.3tons
普通煮锅180型(含吊篮) Ordinary cooker 180 type (include hanging basket)		1.15Kw	2700*2300*2500mm		
生物颗粒蒸煮 Bio-Particled Cooker		2kw	2700*2200*2500mm	≤600kg	2.3 t
炉排蒸煮 Grate Cooker		1.5kw	2700*2200*2500mm	≤600kg	2.3 t

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